

# KingPlast<sup>®</sup> CE80

**Exterior grade thin coat cementitious decorative plaster with weather and water resistance for all common types of substrates.**

## DESCRIPTION

KingPlast CE80 is a polymer modified, ready mixed cementitious decorative thin coat render available in many different colours. KingPlast CE80 is composed of a blend of white cement, calcium carbonate, limestone, dry powders, selected polymers and fibers which when mixed with water produces a thixotropic creamy mortar suitable for hand or spray machine for either smooth or textured exterior finishes.

## APPLICATIONS

External decorative render for all common types of substrates. When applied by hand, it results in a smooth surface, or by spray machine for a textured finish.

## ADVANTAGES

- ☞ Consistent colours.
- ☞ Weather and water resistance.
- ☞ Shrinkage controlled polymer modified cementitious plaster.
- ☞ Easy to apply, one component, requires only addition of water.
- ☞ Ideal as an alternative for paint on walls and ceiling in areas with little activity.
- ☞ Low absorption to water.
- ☞ Thixotropic properties allowing extra high build, for use in vertical applications.
- ☞ Can be applied either by trowelling or spray methods.
- ☞ Available in wide range of colours.

## METHOD OF USE

### Substrate Preparation

Substrate must be clean and free from oil, grease, dust and laitance.

### Priming

Normally no primer is required for the application of KingPlast CE80, however, areas to be plastered should be soaked with clean water before applying the plaster, except for gypsum and plaster boards.

## TECHNICAL PROPERTIES

Fresh wet density:	1.7 ± 0.1 g/cm <sup>3</sup>
Application thickness:	Up to 2 mm
Bulk density:	1 g/cm <sup>3</sup>
Application temperature:	5 - 35°C
Adhesion strength:	> 1.5 MPa
Working time:	60 - 90 min
Initial set:	3 - 4 hr
Final set:	24 hr

### Mixing

To ensure proper mixing, a mechanically powered mixer or drill fitted with suitable paddle should be used.

10 - 12 litres of clean water should be added to clean container. The powder is then added slowly to the water while mixing continuously with low speed mixer/drill (400 - 600 rpm).

Mixing time should be continued until uniform consistency is obtained. Leave the mix for 5 minutes and stir again.

## PLACING AND FINISHING

The suitable thickness of application is up to 2 mm per coat using stainless steel spatula. If higher thickness is required another layer should be applied after the first layer has initially set (3 - 4 hours) using wet on wet technique. At higher applied thicknesses, small hair cracks may appear.

KingPlast CE80 is applied by trowel or hopper spray gun. The mixed mortar should be applied using firm pressure to fully compact the mortar and ensure good adhesion to the substrate.

Water repellent protective coating such as Repelicone L or W should be applied on top of the fully cured application of KingPlast CE80.

## CLEANING

All tools should be cleaned immediately after use with fresh clean water. Hardened materials should be cleaned mechanically.

## PACKAGING

KingPlast CE80 is available in 25 kg bags.

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## YIELD

Approximately 22 litres/bag, which is 22 m<sup>2</sup>/25 kg bag @ 1 mm thickness.

## STORAGE

Shelf life is 1 year when stored under cover, out of direct sunlight and protected from extremes of temperature.

Failure to comply with the recommended storage conditions may result in premature deterioration of the product or packaging. For specific storage advice consult KingKrete's Technical Services Department.

## HEALTH AND SAFETY

As with all chemical products, care should be taken during use and storage to avoid contact with eyes, mouth, skin and foodstuffs. Treat splashes to eyes and skin immediately. If accidentally ingested, seek medical attention. Reseal containers after use. Use in well ventilated areas and avoid inhalation.

## NOTE

Field service, where provided, does not constitute supervisory responsibility. For additional information contact your local KingKrete representative. KingKrete Inc. reserves the right to have the true cause of any difficulty determined by accepted test methods.

## QUALITY AND CARE

All products originating from KingKrete's manufacturing facilities are manufactured under a management system independently certified to conform to the requirements of the quality standard ISO 9001.

\* Properties listed are based on laboratory-controlled tests.

® = Registered trademark of the KingKrete-Group in many countries.

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## STATEMENT OF RESPONSIBILITY

The technical information and application advice given in this KingKrete Inc. publication are based on the present state of our best scientific and practical knowledge. As the information herein is of a general nature, no assumption can be made as to a product's suitability for a particular use or application and no warranty as to its accuracy, reliability or completeness either expressed or implied is given other than those required by law. The user is responsible for checking the suitability of products for their intended use.

## NOTE

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